

205 MASA BSLT

Date: Wednesday, 3/12/2008 2:01:08 PM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FWD PLATE
Job Number	: 37900		
Estimate Number	: 13189		
P.O. Number	:	Part Number	: D37231
This Issue	: 3/12/2008 S.O. No. :	Drawing Number	: D3723 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : R&D MACHINED PARTS	Drawing Revision	: A
Previous Run	: 37530	Material	:
Written By	:	Due Date	: 3/14/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>JA 08 03 12</u>		
Comment	: est rev. A 08.02.15 New issue EC		
	Est Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR0750	Delrin Round Bar 0.75"
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Comment: Qty.: 0.0210 f(s)/Unit Total : 0.2100 f(s)  
Delrin rod 0.750" dia.  
batch: M105750

J.L 08/03/13

2.0	LATHE CONV.	CONVENTIONAL LATHE
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Comment: CONVENTIONAL LATHE  
Turn as per dwg D3723

J.L 08/03/13

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

JE 08/03/13

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: 5F117

JS 08/03/13

(X10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

2008/03/14

Job Completion



2008/3/14

(10)

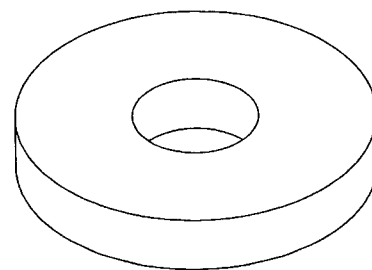
# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 08/03/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**D3723-1 BUSHING**

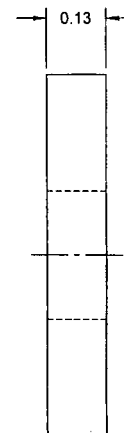
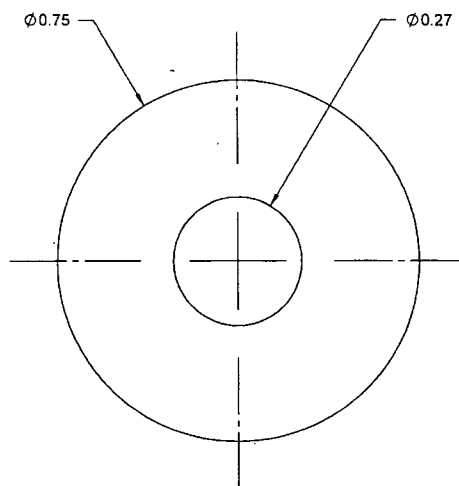
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37900

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD  
(REF DART SPEC M-DELRIN-R)  
OR DELRIN II 150E OR ACETRON GP ACETAL, BAR  
(REF DART SPEC M-DELRIN-B)  
OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET  
(REF DART SPEC M-DELRIN-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs APPROX

RELEASED  
FILE 08-02-11

A	NEW ISSUE	AJS	08.02.11
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JS	DRAWING NO.	REV. A
CHECKED	JS	D3723	SHEET 1 OF 2
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DATE	08.02.11		



**D3723-1 BUSHING**

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## FIRST ARTICLE INSPECTION CHECKLIST

☐ **First Article**      ☐ **Prototype**[illegible]

Measured by:	J.L	Audited by:	SP	Prototype Approval:	
Date:	08/03/13	Date:	08/03/13	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	